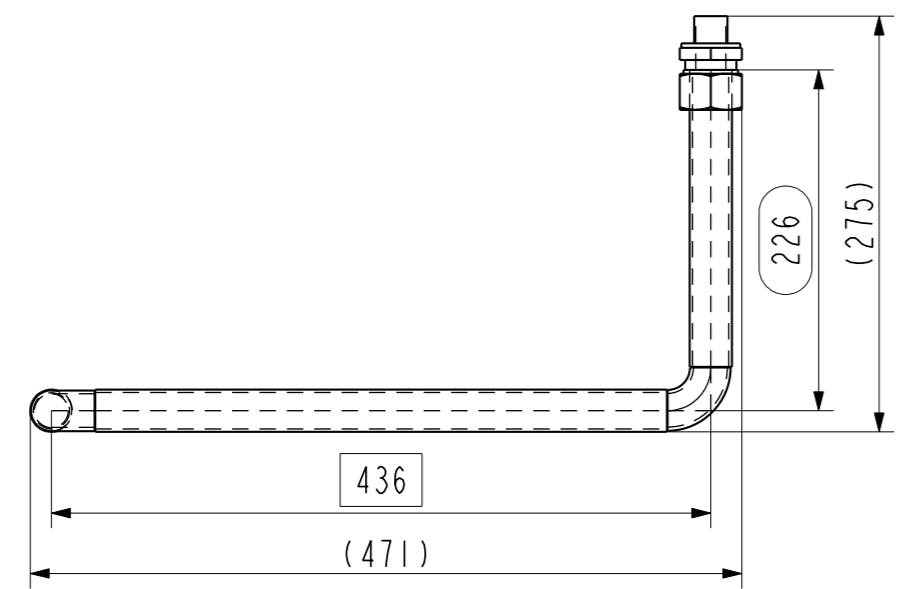
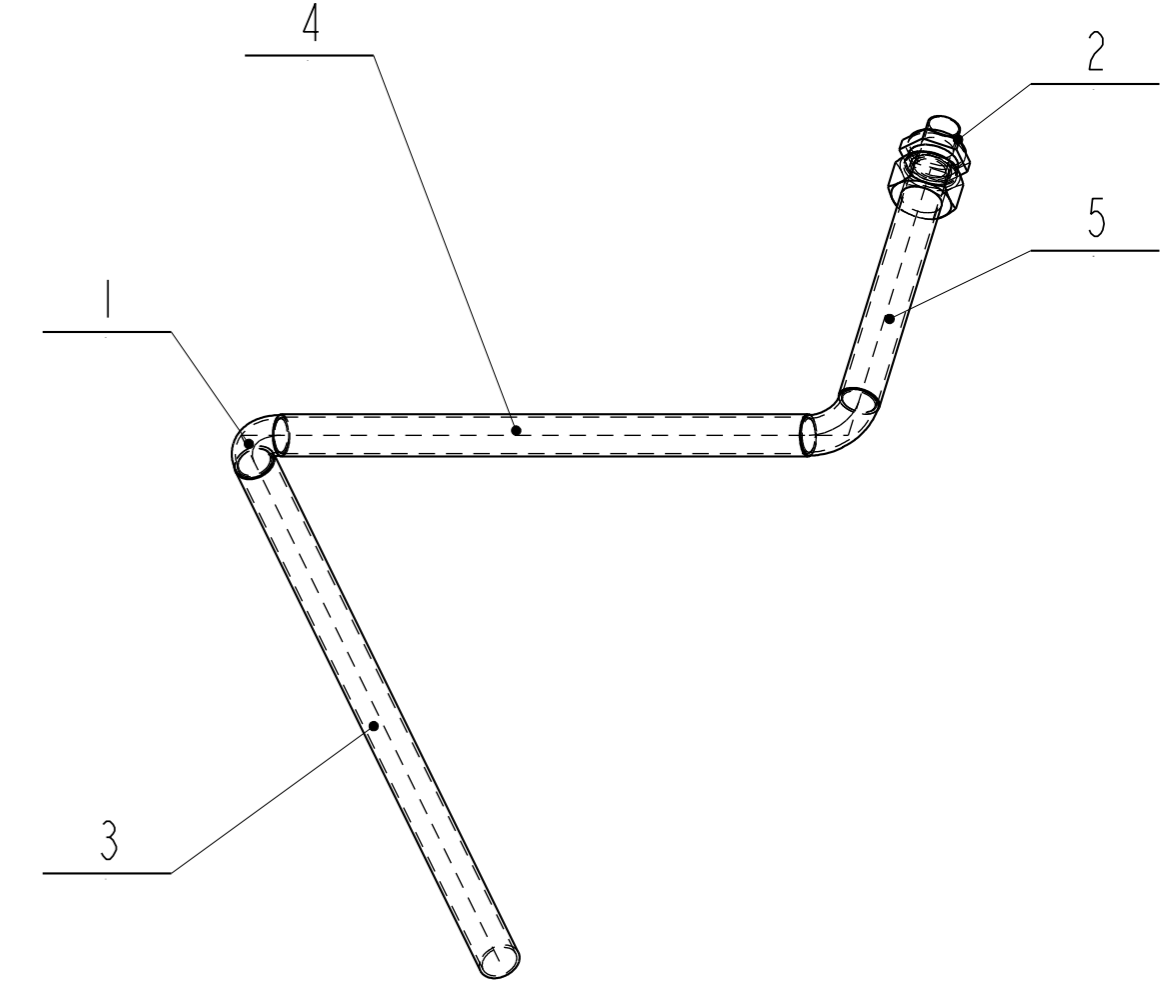
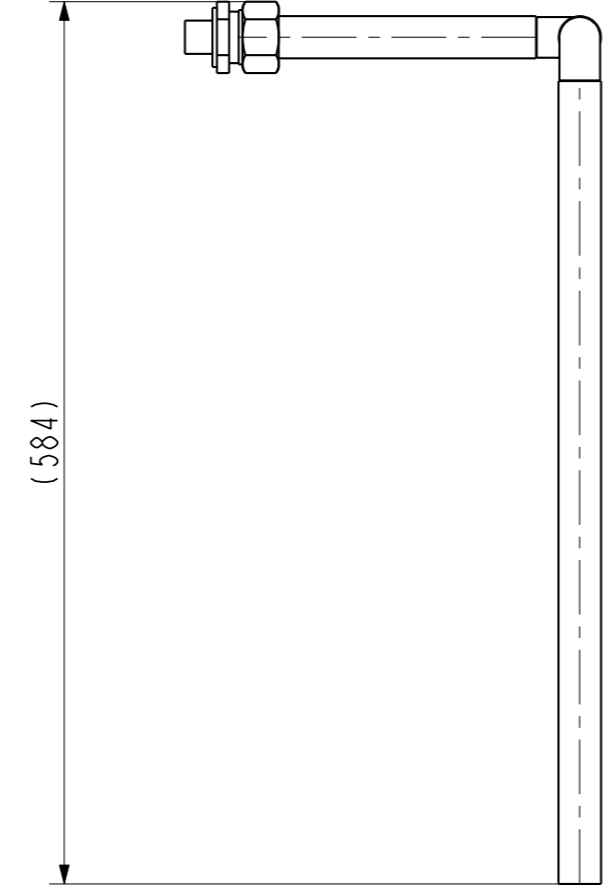
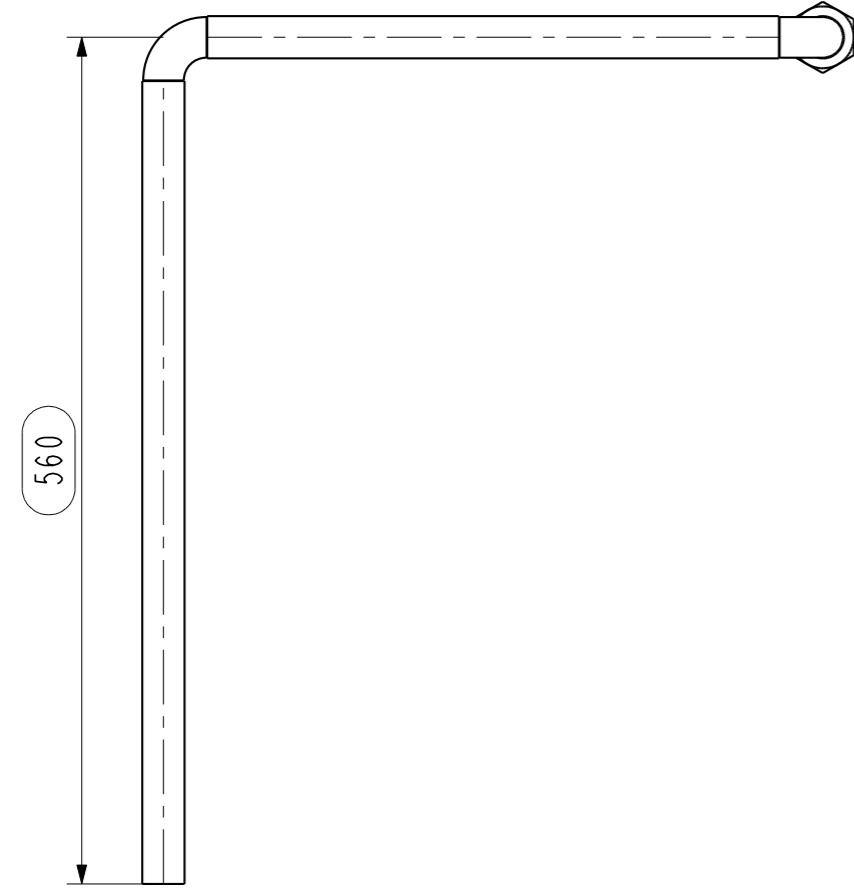


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P. Qty	Denomination	VN.	Size	Standard	Material	Mat.Stand.	EN10204	IFS Cod	Cod
5	1 Pipe	--	Ø28.0x2.0x197	EN 10220	1.4541	EN 10028-7	3.1	G1006290	HAFI-01-14-001
4	1 Pipe	--	Ø28.0x2.0x378	EN 10220	1.4541	EN 10028-7	3.1	G1006290	HAFI-01-14-002
3	1 Pipe	--	Ø28.0x2.0x531	EN 10220	1.4541	EN 10028-7	3.1	G1006290	HAFI-01-14-001
2	1 CONNECTOR		15-01/L28 M22x1.5		1.0488	EN10216-3	3.1	G1006974	HAFI-01-14-001
1	2 BEND DN20 90° 1.50		Ø26.9*2.3	DIN 2605-2	1.4301	EN 10216-2	3.1	G1006218	HAFI-01-14-001

TECHNICAL DATA AND REQUIREMENTS

DESIGN PRESS./TEST PRESS. [barg]	60/85.8
DESIGN MIN./MAX. TEMP. [°C]	-10/+130
CORROSION ALLOWANCE	0 mm
MEDIUM	OIL
DESIGN CODE	EN13480
PED CATEGORY AND MODULE	CAT. 4, MOD. G
MANUFACTURING AND TEST	EN13480
JOINT EFFICIENCY	0,85
WELDING PROCEDURE	ACC. TO WPS OF MANUFACTURE
EMPTY WEIGHT [KG]	1.9

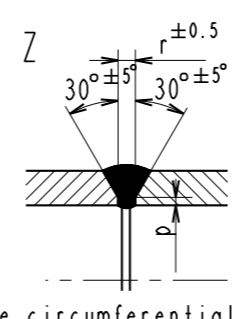


ALL BORES AND ALL CUT OUT WITHOUT SURFACE NOTE
 ÖSSZES FURAT ÉS KIVÁGÁS FELÜLET ÉRDESSÉG MEGADÁS NÉLKÜL
 RZ 300

- WELDING AT SITE HELYSZINI VARRAT
 - INSPECTION DIMENSION (CHECKED) VIZSGÁLT MÉRET (ELLENŐRIZVE)
 - BASIC DIMENSION (SETTING) ALAP MÉRET (KIADÓDÓ)
- ALL EDGES CHAMFERED: 0,5x45°
ÖSSZES ÉL LETÖRVE

CODE KÓD	CLASSIFICATION GROUPS ACC. TO OSZTÁLYOZÁSI CSOPORT	TEST VIZSGÁLAT	TEST SCOPE TESZT TERJEDELEM
TEST-3	ISO 5817-B	X-RAY OR (PT) IN CASE OF NOT POSSIBLE DIRECT ACCESS RÖNTGEN VAGY PENETRÁCIÓ A NEM HOZZÁFERHETŐ HELYEKEN PENETRÁCIÓS VIZSGÁLAT HA NEM LEHETSÉGE RÖNTGEN V.	100% (XT) 100% (PT)

1.4301.D28.PN63	1.4541	28.0 x 2.0	1056
Pipe specification	Material	Pipe	Pipe length



DRAWING NUMBER/SERIAL NO.
 STEEL STAMP MARKED ON THE LOCATION OF [ID].
 (SEE DRAWING ** QUADRANT)
 RAJZSZÁM/SZÉRIASZÁM
 ACÉL BÉLYEGZŐVEL BEÜTVE AZ [ID]-VEL MEGADOTT HELYEN.
 (LÁSD RAJZLAP ** MEZŐ)

02	Ispán 2015-02-06	
REVISION	NAME/DATE	CHANGE DESCRIPTION
PROJECT: CJSC GRASYS PCU GRASSO ZP-Z553-52 - WEG 1400 KW (10000V)		
WEIGHT: 1.9 KG	MANUFAC. SPEC.: DIN ISO2768-m, EN ISO1302, EN ISO5817	
WORKORDER: 1364	SURFACE SPEC.: RUI401-PAS-01-000	
DRAWN DATE: 2015-01-30	ISPAN	TITLE: PIPING AI PORT of STAGE
CHECKED DATE: 2015-01-30	NICK	
RELEASED DATE: 2015-01-30	DUDAS	
HAFI		DRAWING NUMBER: RUI401-OIL-01-140
		SCALE: 1:5
		SHEET: 1/1
CAD REF.: ProENGINEER Wildfire 3.0		

DO NOT SCALE. WORK TO DIMENSIONS SHOWN